

Technical data sheet

## Spectral Fiber Light

Glass fiber putty

Two-component polyester glass fiber putty





### RELATED PRODUCTS






Betox 50E

Hardener

### PROPERTIES

- Unique method of wetting the long glass fiber
  - High elasticity
  - Low volumetric shrinkage
  - Easy treatment
- Perfect repair of large defects
  - Very easy application
- Smooth surface after sanding
- Product contains mixing indicator

<b>SUBSTRATES</b>			
Old paint coatings	Degrease, dry sand P220 ÷ P280, degrease again.		
Polyester laminates	Degrease, dry sand P80 ÷ P120, degrease again.		
Steel	Degrease, dry sand P80 ÷ P120, degrease again.		
Galvanised steel	Degrease, matt with an abrasive needled cloth, degrease again.		
Aluminium	Degrease, matt with an abrasive needled cloth, degrease again.		
Two-component acrylic primers	Degrease, dry sand P220 ÷ P280, degrease again.		
UNDER 305-00	Degrease, dry sand P220 ÷ P280, degrease again.		
UNDER 385	From 90 minutes to 12 h at 20°C: without sanding Over 12 h: degrease, dry sand P220 ÷ P280, and degrease.		
UNDER 385-00	From 30 minutes to 12 h at 20°C: without sanding Over 12 h: degrease, dry sand P220 ÷ P280, and degrease.		
Caution: The filler should not be applied directly on reactive sealers (wash primers) or one-component acrylic and nitrocellulose products.			
<b>MIXING RATIO</b>			
	Fiber Light HARDENER	Volume ratio	Weight ratio
		100 ml 2 ml	100 g 2 g
<b>CONTENT OF VOLATILE ORGANIC COMPOUNDS</b>			
VOC II/B/b limit *	250 g/l		
Actual VOC content	90 g/l		
* For ready to apply mixture compliant with Directive UE 2004/42/CE			
<b>APPLICATION CONDITIONS</b>			
The putty should be applied at a temperature above +10 °C.			
<b>APPLICATION</b>			
	Clean and sand the surface.		
	Degrease with Spectral EXTRA 785.		
	<p>Mix the components thoroughly until obtaining a uniform colour.</p> <p>Observe the required amount of hardener. The putty colour changes gradually from blue to light grey. Patchy colour after hardening of putty means inaccurate mixing components.</p> <p>It is advisable to use a putty dispenser in order to obtain the appropriate component ratio.</p>		

	Apply the putty. Maximum layer thickness: 5 mm.	
	3 ÷ 6 minutes/20 °C	
<b>DRYING TIMES</b>		
	20 °C	60 °C
	20 ÷ 30 minutes	10 minutes
CAUTION: Drying times apply to the temperatures of the individual elements.		
<b>DRYING WITH AN INFRARED RADIATOR</b>		
	Distance Time depending on the type and power of the lamp	Follow the recommendations of the equipment manufacturer. Approximately 5 min.
<b>SANDING</b>		
	Rough	P80 ÷ P120
	Finish	P180 ÷ P240
<b>COLOUR</b>		
Blue		
<b>EQUIPMENT CLEANING</b>		
NC solvent, acetone		
<b>STORAGE CONDITIONS</b>		
Store in a dry and cool room, away from sources of fire and heat. Avoid direct exposure to sunlight.		
<b>SHELF LIFE</b>		
Fiber Light	12 months/20 °C	
HARDENER	18 months/20 °C	
<b>SAFETY</b>		
See Safety Data Sheet.		
<b>OTHER INFORMATION</b>		
<p>Registration number: 000024104</p> <p>The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.</p>		