

PLAST PRIMER 7300

Adhesion increasing agent







PROPERTIES

PLAST PRIMER 7300 – a one-component primer for application with spray guns. The product increases the adhesion of primers and of acrylic/polyurethane coats to various substrates, i.e. mainly plastics (including polypropylene and its mixtures).







TECHNICAL DATA

Nature:	Chlorinated Polyolefin
Colour:	Colourless
Specific weight:	0,881 kg/L at 20°C
Dry film thickness:	5 - 10 µm
Yield:	4 m ² /l at 100 µm
Number of layers:	1 – 2
VOC:	VOC II/B/e limit* - 840 g/l Actual VOC - 830 g/l * For ready to use mixture acc. to EU Directive 2004/42/EC




SUBSTRATES

Proces		New plastic parts, especially polypropylene and its mixtures	Steel Aluminium Galvanised steel Stainless steel Polyester and epoxy laminates
 >50°C	Heat the element for 30 minutes	√	
	Degreaser	√	√
	Abrasive finishing pad	√	√
	Degreaser	√	√

APPLICATION

	 mm	 bar	 cm		
	1.2 + 1.3	Follow the recommendations of the equipment manufacturer		1 + 2	5 + 10 min 20°C

CURING TIMES

20°C		
	10 min	15 min

APPLICATION CONDITIONS

It is recommended to apply the filler over 15°C and at humidity of 80%.

EQUIPMENT CLEANING

THIN 5000 acrylic thinner or NC solvent..

STORAGE CONDITIONS

Store in a cool dry room, away from sources of fire and heat.

Avoid direct exposure to sunlight.

SHELF LIFE

PLAST PRIMER 7300: 24 months/20°C

SAFETY

See the Safety Data Sheet.

OTHER INFORMATION

Registration number: 000024104.

The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to perform a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.

