

FINAL

Finishing Putty



PROPERTIES

The FINAL putty is a finishing putty based on small fine fillers meaning it is excellent for apply in thin layers and repairing small dents and scratches. It is intended for repairing small areas and finish surface sanding prior to coating with primers. The product is sandable with fine abrasive papers resulting in a smooth surface. FINAL has a very good adhesion to various substrates, including galvanised steel. The product is intended for a wide range of applications in painting and finishing of metals, wood, concrete and plastics.

TECHNICAL DATA

| | |
|------------------------------|--|
| Chemical composition: | unsaturated polyester resin |
| Colour: | white |
| Density: | 1,86 kg/L w 20°C |
| VOC: | VOC II/B/b limit* - 250 g/l |
| | VOC actual content - 90 g/l |
| | * For ready to use mixture according to EU 2004/42/CE |

SUBSTRATES




The putty has adhesion to carbon steel, aluminium, polyester laminates and most types of galvanized steel currently used.

Do not apply polyester putty directly on top wash primers or one-component acrylic and nitrocellulose products.





SURFACE TREATMENT

| Process | | polyester laminates | steel | Galvanised steel | Aluminium | 2K acrylic fillers | old paint coatings |
|---------|------------------------|---------------------|-------|------------------|-----------|--------------------|--------------------|
| | P80 | ✓ | ✓ | | | | |
| | P120 | ✓ | ✓ | | | | |
| | P220 | | | | | ✓ | ✓ |
| | P280 | | | | | ✓ | ✓ |
| | abrasive finishing pad | | | ✓ | ✓ | | |
| | degrease | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |



APPLICATION

| | | |
|---|---------------------------|---------------------|
|  | FINAL HARDENER | Weight ratio |
| | | 100g 2g |
|  | 20°C | 4 – 6 minutes |
|  | thickness | maximum 1 mm |


DRYING TIME

| | | | |
|--|---|---|--|
| |  20°C |  60°C |  50-60 cm 55-60°C |
|  | 25 -35 minutes | 10 minutes | 8 minutes |

SANDING

| | | |
|---|-----------------------|-------------|
|  | Dry rough sanding | P180 ÷ P240 |
|  | Dry finishing sanding | P240 ÷ P320 |

COATABILITY

| | |
|---|--|
|  | Spray polyester filler, acrylic primers, epoxy primers |
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NOTES:

Observe the required amount of hardener.

Intended for professional use only.

APPLICATION CONDITIONS

The minimum application temperature is +10°C

EQUIPMENT CLEANING

THIN 850 acrylic thinner or NC solvent.

STORAGE CONDITIONS

Store in a cool dry room, away from sources of fire and heat.

Avoid direct exposure to sunlight

SHELF LIFE

FINAL: 24 months /20°C

SAFETY

See Safety Data Sheet

OTHER INFORMATION

Registration number: 000024104

The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.