


**Technical data sheet**  
**GRAVIT 640**  
**Cavity protection ML**

<b>PROPERTIES</b>	
GRAVIT 640 CAVITY PROTECTION ML – a one-component wax and lanolin product that ensures perfect anti-corrosion protection. The product penetrates crevices well and gives an elastic and sealed coating that protects from water and salt. It repels water from the substrate very well.	
<b>USE</b>	
GRAVIT 640 is used to protect closed cavities of the body (doors, hood, sills, etc.).	
<b>PROCEDURE</b>	
GRAVIT 640 is introduced into the closed cavities of the body through special openings at 3-6 bar by using a pneumatic gun with a suitable adapter. The product may be also applied with a brush. Remove excess product with white spirit.	
<b>DRYING TIMES</b>	
	2 – 4 h at 20°C
<b>REACTIVITY</b>	
Does not react with cured paint coatings.	
<b>CONTENT OF VOLATILE ORGANIC COMPOUNDS</b>	
VOC II/B/e limit*	840 g/l
Actual VOC content	395 g/l
* For ready to use mixture acc. to EU Directive 2004/42/CE	
<b>APPLICATION CONDITIONS</b>	
It is recommended to apply the primer at a temperature above 15°C and a humidity of no more than 80 %.	
<b>THEORETICAL YIELD</b>	
1 litre of GRAVIT 640 gives acc. 7.0 m <sup>2</sup> of the dry layer with 50µm of thickness.	
<b>COLOUR</b>	
Brown.	

<b>EQUIPMENT CLEANING</b>	
White spirit or NC solvent.	
<b>STORAGE CONDITIONS</b>	
Store in a cool dry room, away from sources of fire and heat. Avoid direct exposure to sunlight.	
<b>SHELF LIFE</b>	
GRAVIT 640	12 months/20°C
<b>SAFETY</b>	
See Safety Data Sheet.	
<b>OTHER INFORMATION</b>	
<p>Registration number: 000024104.</p> <p>The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.</p>	